

# 透科自动化

Ethernet/IP R51CX-EP FANUC



2022-11-09

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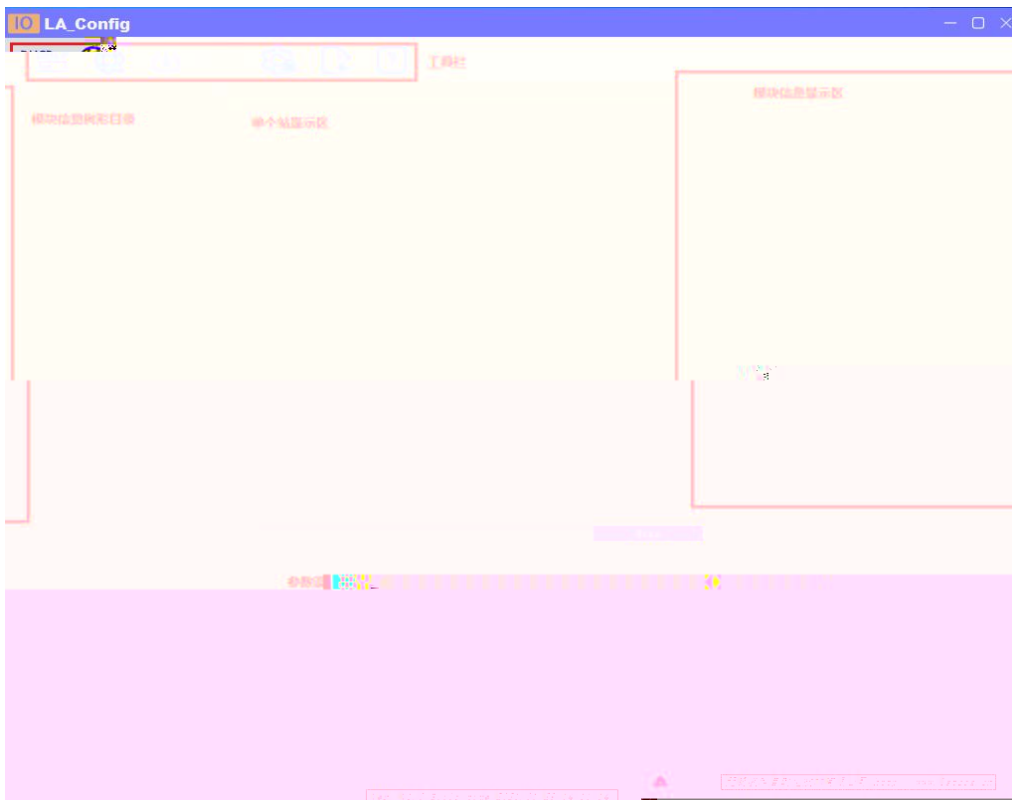
FANUC Ethernet/IP IO

FANUC Ethernet/IP IO EtherNET/IP  
IO

- FANUC  
- IO SRX\_EP20220513.eds

1.FANUC IO  
2. FANUC Ethernet IO

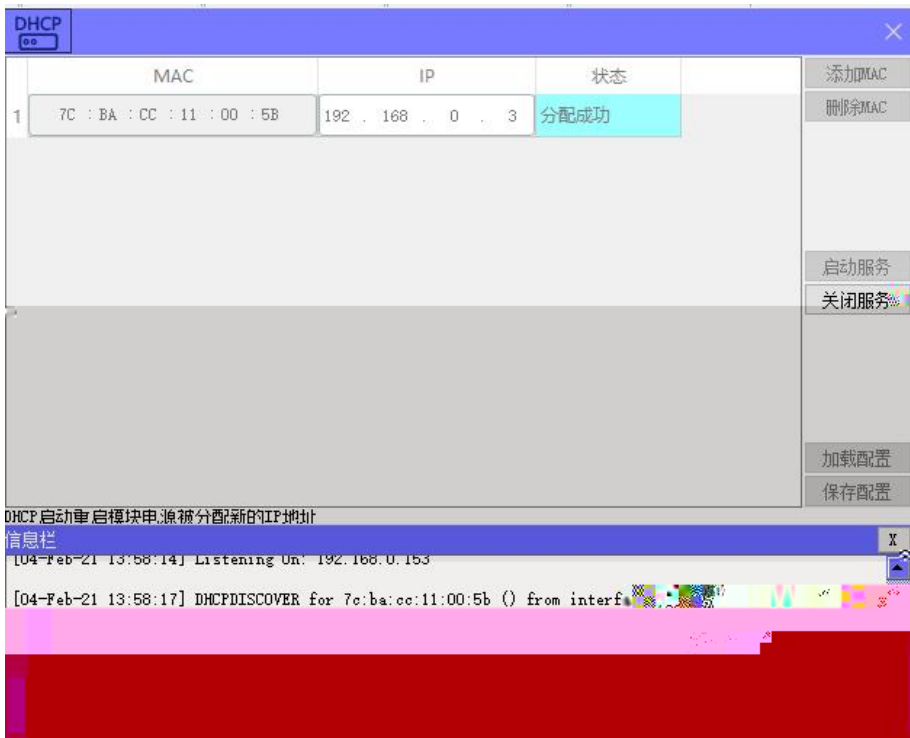
LAConfig IP IP 192.168.0.x







DHCPService " MAC" " MAC"  
 MAC IP " "  
 IP



" "



mac IP地址 子网掩码 默认网关 模块名称 状态

mac	IP地址	子网掩码	默认网关	模块名称	状态
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扫描时间 5 :S 全局扫描 修改IP 恢复出厂设置 重启模块

mac IP地址 子网掩码 默认网关 模块名称 状态

mac	IP地址	子网掩码	默认网关	模块名称	状态
7C:33:13:00:00:00	192.168.0.3	255.255.0.0	192.168.0.1	192.168.0.3	IP

扫描时间 5 :S 全局扫描 修改IP 恢复出厂设置 重启模块

进度进行中 100%

IP

" IP"

IP



/

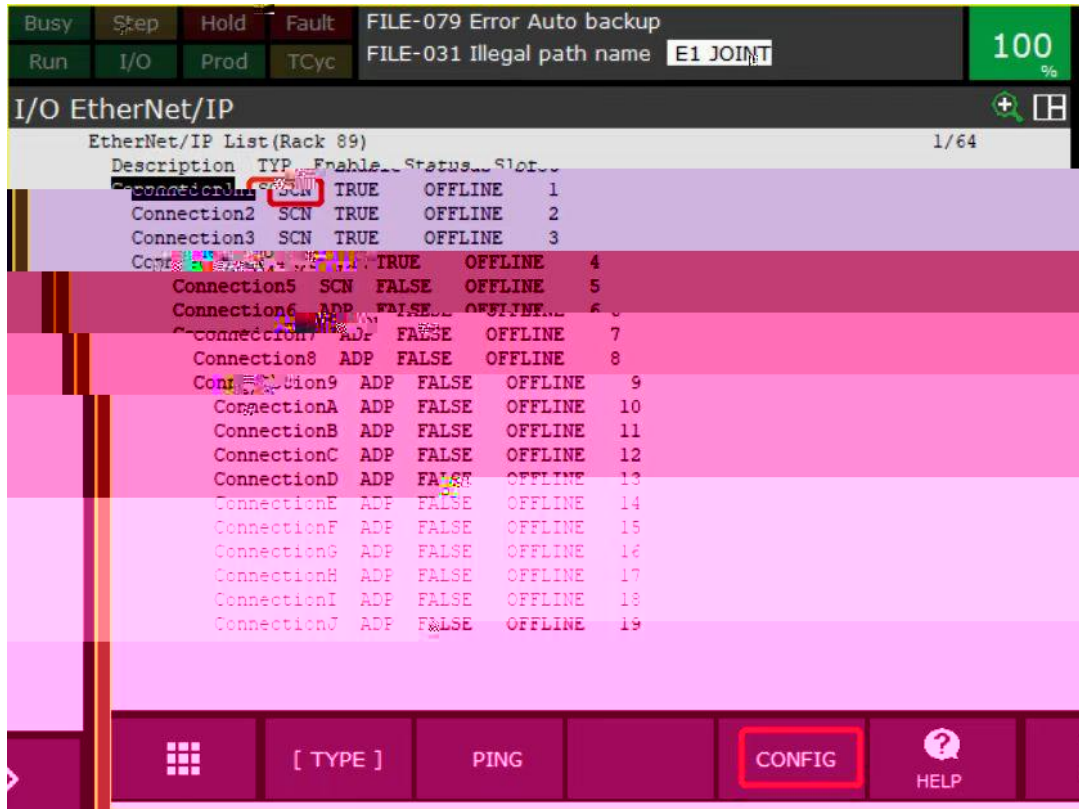
1

2) DO\_ 0.7 DQ0.x bit  
 DQ0.x Bit0 DQ-0.0 "Error Mode"

bit "1" "Error Value[7..0]" bit DQ0.x

3) DO\_ 0.7 "Error Mode[7..0]" bit  
 DQ

4) "  "





Busy	Step	Hold	Fault	FILE-079 Error Auto backup	100%
Run	I/O	Prod	TCyc	FILE-031 Illegal path name E1 JOINT	

**I/O EtherNet/IP** + [ ]

Scanner config(Read-only) : 1/1

```

Description :      Connection1
Name/IP address :  192.168.0.51
Vendor Id :      2546
Device Type :     7
Product code :   65021
Input size ( bytes):  4
Output size ( bytes): 1
RPI (ms) :       32
Assembly instance(input) : 100
Assembly instance(output) : 160
Configuration instance : 151
  
```




[ ]	[ TYPE ]	ADV	PREV	ANALOG	?	HELP
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Busy	Step	Hold	Fault	PNS0001 LINE 0 T2 ABORTED E1 JOINT	100%
Run	I/O	Prod	TCyc		

**I/O EtherNet/IP** + [ ]

Scanner configuration : 1/1

Description		
Name/IP address	IP	IP
Vendor Id	ID	2546
Device Type		7
Product code		65021 SRX    65001 RX    65011 MR 65000 LUC
Input size bytes		
Output size bytes		
RPI(ms)	RPI	
Assembly instance input		
Assembly instance output		
Configuration instance		

Input size bytes	LAEconfig I_SIZE(byte) 	LAEconfig I_SIZE(byte) 
Output size bytes	LAEconfig O_SIZE(byte) 	1
Assembly instance input	100	100
Assembly instance output	150	160                      1
Configuration instance	151	151

